

1 H30PS

Metric HSS Cobalt Twist Drills

Manufactured to DIN338 and ISO235/1

Specifications
Expert Quality, a selection of metric-sized high speed steel straight shank drills (with 5% cobalt). The addition of cobalt to HSS adds strength and wear resistance for longer life. *For use with Metric Helicoil® Thread Repair Kits. Display packed.



| Stock No. | Diameter | Box Qty | Price each |
|-----------|----------|---------|------------|
| 76064 | 1.0mm | - | €1.44D |
| 76066 | 1.5mm | - | €1.58D |
| 76067 | 2.0mm | - | €1.61D |
| 76068 | 2.5mm | - | €1.63D |
| 76069 | 3.0mm | - | €2.16D |
| 76071 | 3.5mm | - | €2.40D |
| 76072 | 4.0mm | - | €2.66D |
| 76093 | 4.1mm* | - | €2.90D |
| 76073 | 4.5mm | - | €2.90D |
| 76075 | 5.0mm | - | €3.22D |
| 76094 | 5.2mm* | - | €3.34D |
| 76076 | 5.5mm | - | €3.38D |
| 76077 | 6.0mm | - | €3.62D |
| 76095 | 6.2mm* | - | €3.96D |
| 76078 | 6.5mm | - | €4.01D |
| 76079 | 7.0mm | - | €5.06D |
| 76096 | 7.2mm* | - | €5.28D |
| 76080 | 7.5mm | - | €5.35D |
| 76081 | 8.0mm | - | €6.65D |
| 76097 | 8.3mm* | - | €7.06D |
| 76082 | 8.5mm | - | €7.13D |
| 76083 | 9.0mm | - | €7.54D |
| 76098 | 9.3mm* | - | €8.38D |
| 76085 | 9.5mm | - | €8.40D |
| 76086 | 10.0mm | - | €10.56D |
| 76099 | 10.3mm* | - | €10.51D |
| 76087 | 10.5mm | - | €10.68D |
| 76088 | 11.0mm | - | €11.18D |
| 76100 | 11.3mm* | - | €12.12D |
| 76089 | 11.5mm | - | €12.17D |
| 76090 | 12.0mm | - | €14.40D |
| 76101 | 12.4mm* | - | €14.71D |
| 76091 | 12.5mm | - | €15.46D |
| 76092 | 13.0mm | - | €16.27D |

3 H29MB

Metric HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Packed ten or five twist drills per display card. Order number of cards required. (see table)



| Stock No. | Diameter | Drills per card | Box Qty | Price per card |
|-----------|----------|-----------------|---------|----------------|
| 53504 | 0.5mm | 10 | - | €5.64D |
| 53505 | 1.0mm | 10 | - | €5.64D |
| 53506 | 1.2mm | 10 | - | €5.86D |
| 53507 | 1.5mm | 10 | - | €5.86D |
| 53528 | 2.0mm | 10 | - | €5.86D |
| 53536 | 2.5mm | 10 | - | €5.86D |
| 53553 | 3.0mm | 10 | - | €5.86D |
| 53568 | 3.3mm | 10 | - | €8.50D |
| 53849 | 3.5mm | 10 | - | €8.50D |
| 53854 | 4.0mm | 10 | - | €8.50D |
| 53855 | 4.5mm | 10 | - | €9.89D |
| 54188 | 5.0mm | 10 | - | €9.89D |
| 54246 | 5.5mm | 10 | - | €12.79D |
| 54247 | 6.0mm | 10 | - | €14.50D |
| 54296 | 6.5mm | 10 | - | €16.78D |
| 54298 | 7.0mm | 10 | - | €18.86D |
| 54299 | 7.5mm | 10 | - | €21.82D |
| 54301 | 8.0mm | 10 | - | €23.78D |
| 54434 | 8.5mm | 10 | - | €25.82D |
| 54612 | 9.0mm | 10 | - | €31.10D |
| 54843 | 9.5mm | 10 | - | €34.42D |
| 54844 | 10.0mm | 10 | - | €37.37D |
| 54845 | 10.5mm | 5 | - | €24.00D |
| 54846 | 11.0mm | 5 | - | €25.10D |
| 54847 | 11.5mm | 5 | - | €27.53D |
| 54878 | 12.0mm | 5 | - | €29.28D |
| 54879 | 12.5mm | 5 | - | €32.16D |
| 54880 | 13.0mm | 5 | - | €34.68D |

4 H29MPS

Metric HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Packed one twist drill per hang up packaging. Minimum order five or multiples thereof

| Stock No. | Diameter | Box Qty | Price p/wallet |
|-----------|----------|---------|----------------|
| 43473 | 1.0mm | 5 | €1.08D |
| 43474 | 1.5mm | 5 | €1.08D |
| 43475 | 2.0mm | 5 | €1.08D |
| 43476 | 2.5mm | 5 | €1.08D |
| 43477 | 3.0mm | 5 | €1.10D |
| 43478 | 3.2mm | 5 | €1.20D |
| 43479 | 3.5mm | 5 | €1.20D |
| 43480 | 4.0mm | 5 | €1.22D |
| 43481 | 4.5mm | 5 | €1.30D |
| 43482 | 5.0mm | 5 | €1.56D |
| 43483 | 5.5mm | 5 | €1.90D |
| 43484 | 6.0mm | 5 | €1.90D |
| 43485 | 6.5mm | 5 | €2.18D |
| 43486 | 7.0mm | 5 | €2.93D |
| 43487 | 8.0mm | 5 | €3.00D |
| 43488 | 9.0mm | 5 | €3.77D |
| 43489 | 10.0mm | 5 | €4.46D |
| 22187 | 10.5mm | - | €4.99D |
| 22191 | 11.0mm | - | €5.26D |
| 22194 | 11.5mm | - | €5.40D |
| 22196 | 12.0mm | - | €5.64D |
| 22197 | 12.5mm | - | €5.93D |
| 22199 | 13.0mm | - | €6.19D |



DAVE SAYS

Our cobalt drills are ideal for drilling hard materials such as stainless steel. The addition of 5% cobalt to an HSS drill increases its wear resistance and strength to the drill bit itself. This will save time and money.



QUALITY MAKES THE DIFFERENCE



2 H30IPS

Imperial HSS Cobalt Twist Drills

Manufactured to DIN338 and ISO235/1 **Specifications**
Expert Quality, a selection of imperial-sized high speed steel straight shank drills (with 5% cobalt). The addition of cobalt to HSS adds strength and wear resistance for longer life. *For use with UNC and UNF Helicoil® Thread Repair Kits. Display packed.

| Stock No. | Diameter | Box Qty | Price each |
|-----------|----------|---------|------------|
| 76118 | 1/8" | - | €2.30D |
| 76119 | 1/4" | - | €3.77D |
| 76102 | 17/64** | - | €3.96D |
| 76103 | 21/64** | - | €7.06D |
| 76104 | 25/64** | - | €9.77D |
| 76105 | 29/64** | - | €12.12D |
| 76106 | 33/64** | - | €15.82D |



5 H29IB

Imperial HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Five or ten drills per box which is sold loose. Order number of boxes required. (see table)

| Stock No. | Diameter | Drills per box | Box Qty | Price per box |
|-----------|----------|----------------|---------|---------------|
| 53470 | 1/64" | 10 | - | €8.33D |
| 53471 | 1/32" | 10 | - | €8.33D |
| 53472 | 3/64" | 10 | - | €8.33D |
| 53473 | 1/16" | 10 | - | €8.33D |
| 53474 | 5/64" | 10 | - | €8.33D |
| 53475 | 3/32" | 10 | - | €8.33D |
| 53476 | 7/64" | 10 | - | €8.33D |
| 53477 | 1/8" | 10 | - | €8.33D |
| 53478 | 9/64" | 10 | - | €9.65D |
| 53479 | 5/32" | 10 | - | €9.65D |
| 53480 | 11/64" | 10 | - | €10.22D |
| 53481 | 3/16" | 10 | - | €10.46D |
| 53482 | 13/64" | 10 | - | €11.98D |
| 53483 | 7/32" | 10 | - | €13.46D |
| 53484 | 15/64" | 10 | - | €14.06D |
| 53485 | 1/4" | 10 | - | €16.66D |



6 H29PS

Imperial HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Packed two or one twist drill(s) per hang up packaging.

Minimum order five wallets (Stock Nos. 43490-43527) or one wallet (Stock Nos. 43529-43545) or multiples thereof

| Stock No. | Diameter | Drills per wallet | Box Qty | Price p/wallet |
|-----------|----------|-------------------|---------|----------------|
| 43490 | 1/16" | 2 | 5 | €2.14D |
| 43491 | 5/64" | 2 | 5 | €2.14D |
| 43492 | 3/32" | 2 | 5 | €2.14D |
| 43493 | 7/64" | 2 | 5 | €2.14D |
| 43494 | 1/8" | 2 | 5 | €2.18D |
| 43499 | 9/64" | 2 | 5 | €2.45D |
| 43501 | 5/32" | 2 | 5 | €2.45D |
| 43508 | 11/64" | 2 | 5 | €2.64D |
| 43521 | 3/16" | 2 | 5 | €2.83D |
| 43523 | 13/64" | 2 | 5 | €3.00D |
| 43525 | 7/32" | 2 | 5 | €3.43D |
| 43526 | 15/64" | 2 | 5 | €3.65D |
| 43527 | 1/4" | 2 | 5 | €4.20D |
| 43529 | 17/64" | 1 | 5 | €2.33D |
| 43530 | 9/32" | 1 | 5 | €2.76D |
| 43532 | 19/64" | 1 | 5 | €2.90D |
| 43534 | 5/16" | 1 | 5 | €3.00D |
| 43536 | 21/64" | 1 | 5 | €3.22D |
| 43538 | 11/32" | 1 | 5 | €3.72D |
| 43539 | 23/64" | 1 | 5 | €3.91D |
| 43541 | 3/8" | 1 | 5 | €4.25D |
| 43543 | 7/16" | 1 | 5 | €6.46D |
| 43545 | 1/2" | 1 | 5 | €7.51D |

PAUL SAYS

All our twist drills are Expert Quality and thus are manufactured to the highest international standards of DIN338 and ISO235/1. Guaranteed quality where it matters most!



QUALITY ASSURANCE MAKES THE DIFFERENCE