

# cobalt twist drills



**1** H30PS

## Metric HSS Cobalt Twist Drills

**Manufactured to DIN338 and ISO235/1 Specifications**  
**Expert Quality**, a selection of metric-sized high speed steel straight shank drills (with 5% cobalt). The addition of cobalt to HSS adds strength and wear resistance for longer life. Display packed.

Stock No.	Diameter	Box Qty	Price each
76064	1.0mm	-	€1.51D
76066	1.5mm	-	€1.68D
76067	2.0mm	-	€1.90D
76068	2.5mm	-	€1.92D
76069	3.0mm	-	€2.38D
76071	3.5mm	-	€2.52D
76072	4.0mm	-	€2.81D
76093	4.1mm	-	€3.05D
76073	4.5mm	-	€3.05D
76075	5.0mm	-	€3.38D
76094	5.2mm	-	€3.50D
76076	5.5mm	-	€3.79D
76077	6.0mm	-	€3.82D
76095	6.2mm	-	€4.18D
76078	6.5mm	-	€4.22D
76079	7.0mm	-	€5.33D
76096	7.2mm	-	€5.54D
76080	7.5mm	-	€5.62D
76081	8.0mm	-	€6.98D
76097	8.3mm	-	€7.42D
76082	8.5mm	-	€7.49D
76083	9.0mm	-	€7.92D
76098	9.3mm	-	€8.81D
76085	9.5mm	-	€9.58D
76086	10.0mm	-	€11.09D
76099	10.3mm	-	€11.09D
76087	10.5mm	-	€11.64D
76088	11.0mm	-	€11.76D
76100	11.3mm	-	€12.74D
76089	11.5mm	-	€12.79D
76090	12.0mm	-	€15.12D
76101	12.4mm	-	€15.46D
76091	12.5mm	-	€16.22D
76092	13.0mm	-	€20.30D

**DAVE SAYS**

Our cobalt drills are ideal for drilling hard materials such as stainless steel. The addition of 5% cobalt to an HSS drill increases its wear resistance and strength to the drill bit itself. This will save time and money.



**QUALITY MAKES THE DIFFERENCE**



**2** H29MB

## Metric HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1 Specifications**

**Expert Quality**, high speed straight shank twist drills. Packed ten or five twist drills per display card.

Order number of cards required. (see table)

Stock No.	Diameter	Drills per card	Box Qty	Price per card
53504	0.5mm	10	-	€5.81D
53505	1.0mm	10	-	€5.81D
53506	1.2mm	10	-	€6.05D
53507	1.5mm	10	-	€6.05D
53528	2.0mm	10	-	€6.05D
53536	2.5mm	10	-	€6.05D
53553	3.0mm	10	-	€6.05D
53568	3.3mm	10	-	€8.76D
53849	3.5mm	10	-	€8.76D
53854	4.0mm	10	-	€10.01D
53855	4.5mm	10	-	€10.20D
54188	5.0mm	10	-	€10.20D
54246	5.5mm	10	-	€13.18D
54247	6.0mm	10	-	€14.93D
54296	6.5mm	10	-	€17.28D
54298	7.0mm	10	-	€19.44D
54299	7.5mm	10	-	€22.49D
54301	8.0mm	10	-	€24.50D
54434	8.5mm	10	-	€26.62D
54612	9.0mm	10	-	€32.04D
54843	9.5mm	10	-	€35.45D
54844	10.0mm	10	-	€38.50D
54845	10.5mm	5	-	€24.72D
54846	11.0mm	5	-	€25.87D
54847	11.5mm	5	-	€28.37D
54878	12.0mm	5	-	€30.17D
54879	12.5mm	5	-	€33.12D
54880	13.0mm	5	-	€35.74D

**3** H29MPS

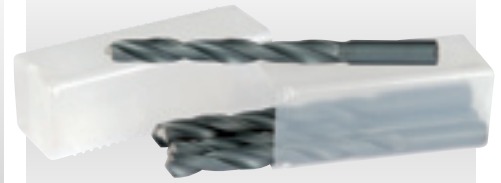
## Metric HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1 Specifications**

**Expert Quality**, high speed straight shank twist drills. Packed one twist drill per hang up packaging.

Minimum order five or multiples thereof

Stock No.	Diameter	Box Qty	Price p/wallet
43473	1.0mm	5	€1.15D
43474	1.5mm	5	€1.15D
43475	2.0mm	5	€1.15D
43476	2.5mm	5	€1.15D
43477	3.0mm	5	€1.18D
43478	3.2mm	5	€1.27D
43479	3.5mm	5	€1.27D
43480	4.0mm	5	€1.30D
43481	4.5mm	5	€1.37D
43482	5.0mm	5	€1.66D
43483	5.5mm	5	€1.99D
43484	6.0mm	5	€1.99D
43485	6.5mm	5	€2.30D
43486	7.0mm	5	€3.07D
43487	8.0mm	5	€3.17D
43488	9.0mm	5	€4.37D
43489	10.0mm	5	€4.70D
22187	10.5mm	-	€5.26D
22191	11.0mm	-	€5.52D
22194	11.5mm	-	€5.69D
22196	12.0mm	-	€6.29D
22197	12.5mm	-	€6.58D
22199	13.0mm	-	€7.22D



**4** H29IB

## Imperial HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1 Specifications**

**Expert Quality**, high speed straight shank twist drills. Five or ten drills per box which is sold loose.

Order number of boxes required. (see table)

Stock No.	Diameter	Drills per box	Box Qty	Price per box
53470	1/64"	10	-	€8.59D
53471	1/32"	10	-	€8.59D
53472	3/64"	10	-	€8.59D
53473	1/16"	10	-	€8.59D
53474	5/64"	10	-	€8.59D
53475	3/32"	10	-	€8.59D
53476	7/64"	10	-	€8.59D
53477	1/8"	10	-	€8.59D
53478	9/64"	10	-	€9.94D
53479	5/32"	10	-	€9.94D
53480	11/64"	10	-	€10.78D
53481	3/16"	10	-	€10.78D
53482	13/64"	10	-	€12.34D
53483	7/32"	10	-	€13.87D
53484	15/64"	10	-	€14.50D
53485	1/4"	10	-	€17.16D



**5** H29PS

## Imperial HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1 Specifications**

**Expert Quality**, high speed straight shank twist drills. Packed two or one twist drill(s) per hang up packaging.

Minimum order five wallets (Stock Nos. 43490-43527) or one wallet (Stock Nos. 43529-43545) or multiples thereof

Stock No.	Diameter	Drills per wallet	Box Qty	Price each
43490	1/16"	2	5	€2.26D
43491	5/64"	2	5	€2.26D
43492	3/32"	2	5	€2.26D
43493	7/64"	2	5	€2.26D
43494	1/8"	2	5	€2.30D
43499	9/64"	2	5	€2.57D
43501	5/32"	2	5	€2.57D
43508	11/64"	2	5	€2.78D
43521	3/16"	2	5	€2.98D
43523	13/64"	2	5	€3.17D
43525	7/32"	2	5	€3.60D
43526	15/64"	2	5	€3.84D
43527	1/4"	2	5	€4.42D
43529	17/64"	1	5	€2.45D
43530	9/32"	1	5	€2.90D
43532	19/64"	1	5	€3.05D
43534	5/16"	1	5	€3.17D
43536	21/64"	1	5	€3.38D
43538	11/32"	1	5	€3.91D
43539	23/64"	1	5	€4.10D
43541	3/8"	1	5	€4.46D
43543	7/16"	1	5	€6.79D
43545	1/2"	1	5	€7.90D

**PAUL SAYS**

All our twist drills are Expert Quality and thus are manufactured to the highest international standards of DIN338 and ISO235/1. Guaranteed quality where it matters most!



**QUALITY ASSURANCE MAKES THE DIFFERENCE**

**Important Box Qty info:** For your convenience we recommend ordering in box quantity or multiples of box quantity where shown. You can still order in any quantity unless specifically stated otherwise.



**1** DS7M  
**7 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1.5, 2.0, 3.0, 4.0, 5.0, 6.0 and 6.5mm.

Stock No.	Box Qty	Price per set
79347	12	€14.16D



**2** DS13M  
**13 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1.5, 2.0, 2.5, 3.0, 3.2, 3.5, 4.0, 4.2, 4.5, 5.0, 5.5, 6.0 and 6.5mm.

Stock No.	Box Qty	Price per set
79348	-	€17.86D



**3** DS19M  
**19 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5 and 10.0mm.

Stock No.	Box Qty	Price per set
79349	-	€39.14D



**4** DS13I  
**13 piece Imperial HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 11/64, 3/16, 13/64, 7/32, 15/64 and 1/4".

Stock No.	Box Qty	Price per set
79354	-	€23.21D



**TITANIUM COATED**

**5** DS10M  
**10 piece Titanium Nitride Coated Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills coated with titanium nitride for longer life. Display packed.  
Contents: 1.5, 2.0, 3.0, 4.0, 4.5, 5.0, 5.5, 6.0, 8.0 and 10.0mm.

Stock No.	Box Qty	Price per set
79365	-	€30.10D



**TITANIUM COATED**

**6** DS21M  
**21 piece Titanium Nitride Coated Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills coated with titanium nitride for longer life. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.2, 3.5, 4.0, 4.2, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5 and 10.0mm.

Stock No.	Box Qty	Price per set
79366	-	€65.35D



**7** 19HSS/S  
**19 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Supplied in heavy gauge steel case. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5 and 10.0mm.

Stock No.	Box Qty	Price per set
43695	-	€33.48D

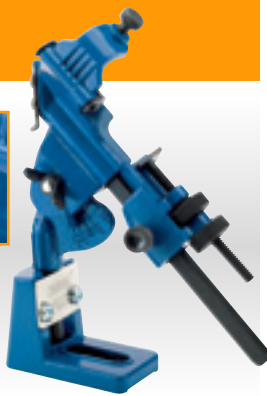


**8** 25HSS/S  
**25 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Supplied in heavy gauge steel case. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5, 10.0, 10.5, 11.0, 11.5, 12.0, 12.5 and 13.0mm.

Stock No.	Box Qty	Price per set
43696	-	€70.75D





1 1180C

**Drill Grinding Attachment**

Used in conjunction with a standard bench grinder, the attachment gives fast and accurate sharpening of twist drills from 3mm-19mm or 1/8-3/4" diameters. The diecast body has pre-set notches at 41° (countersink), 49°, 59°, 68° and 88° which cover most tip angle requirements. Display carton.

Stock No.	Box Qty	Price each
44351	-	€27.72D



4 WBBP

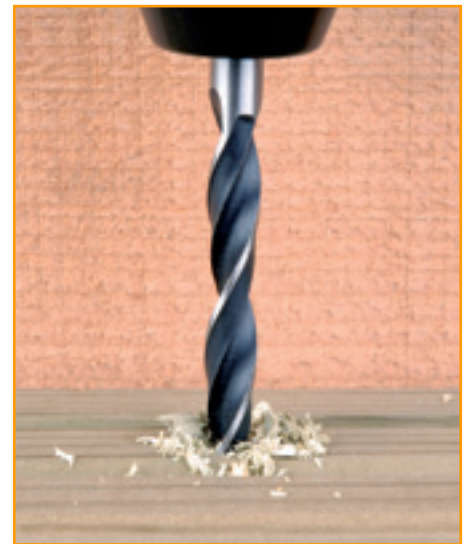


**Wood Boring Bits**

**Expert Quality**, medium carbon steel hardened and tempered with a blacked finish. For use with hand and power tools. Display packed in wallets.

Order number of wallets or multiples thereof. (see table)

Stock No.	Size	Bit quantity per wallet	Box Qty	Price p/wallet
87974	3mm	2	-	€2.95D
87975	4mm	2	-	€3.19D
87976	5mm	1	-	€2.14D
87978	6mm	1	-	€2.52D
87979	7mm	1	-	€3.67D
87980	8mm	1	-	€4.03D
87981	10mm	1	-	€5.86D



2 DS9COM

**9 piece Combined HSS, Wood and Masonry Drill Set**

Combination set comprising three black finish high speed steel straight shank twist drills, three wood boring bits and three chrome finish masonry drills. Multiples of ten sets only, supplied on clip strip.

Contents:

- 3 HSS drills: 4, 5 and 6mm; 3 wood boring bits: 4, 5 and 6mm; 3 masonry drills: 5, 6 and 8mm

Minimum order ten sets or multiples thereof

Stock No.	Box Qty	Price per set
42593	10	€6.41D

**NEW!**



5 MD13/5B

**5 piece Multi Drill Set**

Suitable for drilling a variety of material including brick, concrete, steel, wood and plastic. Straight shanks with forged flutes. For use with power drills only. Display packed.

Contents: 4, 5, 6, 7 and 8mm

Caution: These drill bits are not to be used with hammer action.

Stock No.	Box Qty	Price per set
05798	-	€14.81D

**multi drill set**



3 DS14/CS

**14 piece HSS Drill and Punch Set**

High speed steel twist drills and punch in plastic case. Multiples of 10 sets only, supplied on clip strip.

- Contents: 13 x HSS twist drills: 1.5, 2.0, 2.5, 3.0, 3.2, 3.5, 4.0, 4.5, 4.8, 5.0, 5.5, 6.0 and 6.5mm; centre punch 72mm long

Minimum order ten sets or multiples thereof

Stock No.	Box Qty	Price per set
42587	10	€10.87D



6 TGDSET

**8 piece Tile and Glass Drilling Set**

**Expert Quality**, for use on glass mirrors, floor tiles and quarry tiles. Display packed.

Contents: 3, 4, 5, 6, 7, 8, 9 and 10mm

Must only be used with variable speed power drills

Stock No.	Box Qty	Price per set
48221	-	€20.98D



7 DSBS4

**4 piece Titanium Nitride Coated Drill Saw Set**

**Expert Quality**, high speed steel for use on softwoods, plasterboard and plastic. Can be used as a drill, saw, rotary file, reamer and router. Display packed.

Contents: 3, 4, 6 and 8mm

Stock No.	Box Qty	Price per set
87955	-	€15.50D



**Important Box Qty info:** For your convenience we recommend ordering in box quantity or multiples of box quantity where shown. You can still order in any quantity unless specifically stated otherwise.