

1 H30PS

Metric HSS Cobalt Twist Drills

Manufactured to DIN338 and ISO235/1

Specifications
Expert Quality, a selection of metric-sized high speed steel straight shank drills (with 5% cobalt). The addition of cobalt to HSS adds strength and wear resistance for longer life. *For use with Metric Helicoil® Thread Repair Kits. Display packed.



Stock No.	Diameter	Box Qty	Price each
76064	1.0mm	-	£1.20D
76066	1.5mm	-	£1.32D
76067	2.0mm	-	£1.34D
76068	2.5mm	-	£1.36D
76069	3.0mm	-	£1.80D
76071	3.5mm	-	£2.00D
76072	4.0mm	-	£2.22D
76093	4.1mm*	-	£2.42D
76073	4.5mm	-	£2.42D
76075	5.0mm	-	£2.68D
76094	5.2mm*	-	£2.78D
76076	5.5mm	-	£2.82D
76077	6.0mm	-	£3.02D
76095	6.2mm*	-	£3.30D
76078	6.5mm	-	£3.34D
76079	7.0mm	-	£4.22D
76096	7.2mm*	-	£4.40D
76080	7.5mm	-	£4.46D
76081	8.0mm	-	£5.54D
76097	8.3mm*	-	£5.88D
76082	8.5mm	-	£5.94D
76083	9.0mm	-	£6.28D
76098	9.3mm*	-	£6.98D
76085	9.5mm	-	£7.00D
76086	10.0mm	-	£8.80D
76099	10.3mm*	-	£8.76D
76087	10.5mm	-	£8.90D
76088	11.0mm	-	£9.32D
76100	11.3mm*	-	£10.10D
76089	11.5mm	-	£10.14D
76090	12.0mm	-	£12.00D
76101	12.4mm*	-	£12.26D
76091	12.5mm	-	£12.88D
76092	13.0mm	-	£13.56D

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Metric HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Packed ten or five twist drills per display card. Order number of cards required. (see table)



Stock No.	Diameter	Drills per card	Box Qty	Price per card
53504	0.5mm	10	-	£4.70D
53505	1.0mm	10	-	£4.70D
53506	1.2mm	10	-	£4.88D
53507	1.5mm	10	-	£4.88D
53528	2.0mm	10	-	£4.88D
53536	2.5mm	10	-	£4.88D
53553	3.0mm	10	-	£4.88D
53568	3.3mm	10	-	£7.08D
53849	3.5mm	10	-	£7.08D
53854	4.0mm	10	-	£7.08D
53855	4.5mm	10	-	£8.24D
54188	5.0mm	10	-	£8.24D
54246	5.5mm	10	-	£10.66D
54247	6.0mm	10	-	£12.08D
54296	6.5mm	10	-	£13.98D
54298	7.0mm	10	-	£15.72D
54299	7.5mm	10	-	£18.18D
54301	8.0mm	10	-	£19.82D
54434	8.5mm	10	-	£21.52D
54612	9.0mm	10	-	£25.92D
54843	9.5mm	10	-	£28.68D
54844	10.0mm	10	-	£31.14D
54845	10.5mm	5	-	£20.00D
54846	11.0mm	5	-	£20.92D
54847	11.5mm	5	-	£22.94D
54878	12.0mm	5	-	£24.40D
54879	12.5mm	5	-	£26.80D
54880	13.0mm	5	-	£28.90D



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Metric HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Packed one twist drill per hang up packaging. Minimum order five or multiples thereof

Stock No.	Diameter	Box Qty	Price p/wallet
43473	1.0mm	5	£0.90D
43474	1.5mm	5	£0.90D
43475	2.0mm	5	£0.90D
43476	2.5mm	5	£0.90D
43477	3.0mm	5	£0.92D
43478	3.2mm	5	£1.00D
43479	3.5mm	5	£1.00D
43480	4.0mm	5	£1.02D
43481	4.5mm	5	£1.08D
43482	5.0mm	5	£1.30D
43483	5.5mm	5	£1.58D
43484	6.0mm	5	£1.58D
43485	6.5mm	5	£1.82D
43486	7.0mm	5	£2.44D
43487	8.0mm	5	£2.50D
43488	9.0mm	5	£3.14D
43489	10.0mm	5	£3.72D
22187	10.5mm	-	£4.16D
22191	11.0mm	-	£4.38D
22194	11.5mm	-	£4.50D
22196	12.0mm	-	£4.70D
22197	12.5mm	-	£4.94D
22199	13.0mm	-	£5.16D

DAVE SAYS

Our cobalt drills are ideal for drilling hard materials such as stainless steel. The addition of 5% cobalt to an HSS drill increases its wear resistance and strength to the drill bit itself. This will save time and money.



QUALITY MAKES THE DIFFERENCE

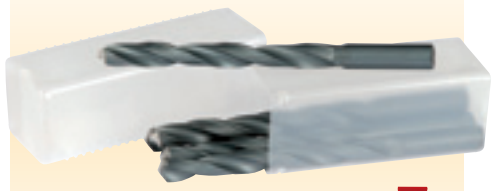


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Imperial HSS Cobalt Twist Drills

Manufactured to DIN338 and ISO235/1 **Specifications**
Expert Quality, a selection of imperial-sized high speed steel straight shank drills (with 5% cobalt). The addition of cobalt to HSS adds strength and wear resistance for longer life. *For use with UNC and UNF Helicoil® Thread Repair Kits. Display packed.

Stock No.	Diameter	Box Qty	Price each
76118	1/8"	-	£1.92D
76119	1/4"	-	£3.14D
76102	17/64"	-	£3.30D
76103	21/64"	-	£5.88D
76104	25/64"	-	£8.14D
76105	29/64"	-	£10.10D
76106	33/64"	-	£13.18D



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Imperial HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Five or ten drills per box which is sold loose. Order number of boxes required. (see table)

Stock No.	Diameter	Drills per box	Box Qty	Price per box
53470	1/64"	10	-	£6.94D
53471	1/32"	10	-	£6.94D
53472	3/64"	10	-	£6.94D
53473	1/16"	10	-	£6.94D
53474	5/64"	10	-	£6.94D
53475	3/32"	10	-	£6.94D
53476	7/64"	10	-	£6.94D
53477	1/8"	10	-	£6.94D
53478	9/64"	10	-	£8.04D
53479	5/32"	10	-	£8.04D
53480	11/64"	10	-	£8.52D
53481	3/16"	10	-	£8.72D
53482	13/64"	10	-	£9.98D
53483	7/32"	10	-	£11.22D
53484	15/64"	10	-	£11.72D
53485	1/4"	10	-	£13.88D



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Imperial HSS Twist Drills

Manufactured to DIN 338 and ISO 235/1

Specifications
Expert Quality, high speed straight shank twist drills. Packed two or one twist drill(s) per hang up packaging.

Minimum order five wallets (Stock Nos. 43490-43527) or one wallet (Stock Nos. 43529-43545) or multiples thereof

Stock No.	Diameter	Drills per wallet	Box Qty	Price p/wallet
43490	1/16"	2	5	£1.78D
43491	5/64"	2	5	£1.78D
43492	3/32"	2	5	£1.78D
43493	7/64"	2	5	£1.78D
43494	1/8"	2	5	£1.82D
43499	9/64"	2	5	£2.04D
43501	5/32"	2	5	£2.04D
43508	11/64"	2	5	£2.20D
43521	3/16"	2	5	£2.36D
43523	13/64"	2	5	£2.50D
43525	7/32"	2	5	£2.86D
43526	15/64"	2	5	£3.04D
43527	1/4"	2	5	£3.50D
43529	17/64"	1	5	£1.94D
43530	9/32"	1	5	£2.30D
43532	19/64"	1	5	£2.42D
43534	5/16"	1	5	£2.50D
43536	21/64"	1	5	£2.68D
43538	11/32"	1	5	£3.10D
43539	23/64"	1	5	£3.26D
43541	3/8"	1	5	£3.54D
43543	7/16"	1	5	£5.38D
43545	1/2"	1	5	£6.26D

PAUL SAYS

All our twist drills are Expert Quality and thus are manufactured to the highest international standards of DIN338 and ISO235/1. Guaranteed quality where it matters most!



QUALITY ASSURANCE MAKES THE DIFFERENCE