

# cobalt twist drills



**1** H30PS

## Metric HSS Cobalt Twist Drills

**Manufactured to DIN338 and ISO235/1 Specifications**  
**Expert Quality**, a selection of metric-sized high speed steel straight shank drills (with 5% cobalt). The addition of cobalt to HSS adds strength and wear resistance for longer life. Display packed.

Stock No.	Diameter	Box Qty	Price each
76064	1.0mm	-	£1.26D
76066	1.5mm	-	£1.40D
76067	2.0mm	-	£1.58D
76068	2.5mm	-	£1.60D
76069	3.0mm	-	£1.98D
76071	3.5mm	-	£2.10D
76072	4.0mm	-	£2.34D
76093	4.1mm	-	£2.54D
76073	4.5mm	-	£2.54D
76075	5.0mm	-	£2.82D
76094	5.2mm	-	£2.92D
76076	5.5mm	-	£3.16D
76077	6.0mm	-	£3.18D
76095	6.2mm	-	£3.48D
76078	6.5mm	-	£3.52D
76079	7.0mm	-	£4.44D
76096	7.2mm	-	£4.62D
76080	7.5mm	-	£4.68D
76081	8.0mm	-	£5.82D
76097	8.3mm	-	£6.18D
76082	8.5mm	-	£6.24D
76083	9.0mm	-	£6.60D
76098	9.3mm	-	£7.34D
76085	9.5mm	-	£7.98D
76086	10.0mm	-	£9.24D
76099	10.3mm	-	£9.24D
76087	10.5mm	-	£9.70D
76088	11.0mm	-	£9.80D
76100	11.3mm	-	£10.62D
76089	11.5mm	-	£10.66D
76090	12.0mm	-	£12.60D
76101	12.4mm	-	£12.88D
76091	12.5mm	-	£13.52D
76092	13.0mm	-	£16.92D

**DAVE SAYS**

Our cobalt drills are ideal for drilling hard materials such as stainless steel. The addition of 5% cobalt to an HSS drill increases its wear resistance and strength to the drill bit itself. This will save time and money.



**QUALITY MAKES THE DIFFERENCE**



**2** H29MB

## Metric HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1**

### Specifications

**Expert Quality**, high speed straight shank twist drills.

**Packed ten or five twist drills per display card.**

**Order number of cards required. (see table)**

Stock No.	Diameter	Drills per card	Box Qty	Price per card
53504	0.5mm	10	-	£4.84D
53505	1.0mm	10	-	£4.84D
53506	1.2mm	10	-	£5.04D
53507	1.5mm	10	-	£5.04D
53528	2.0mm	10	-	£5.04D
53536	2.5mm	10	-	£5.04D
53553	3.0mm	10	-	£5.04D
53568	3.3mm	10	-	£7.30D
53849	3.5mm	10	-	£7.30D
53854	4.0mm	10	-	£8.34D
53855	4.5mm	10	-	£8.50D
54188	5.0mm	10	-	£8.50D
54246	5.5mm	10	-	£10.98D
54247	6.0mm	10	-	£12.44D
54296	6.5mm	10	-	£14.40D
54298	7.0mm	10	-	£16.20D
54299	7.5mm	10	-	£18.74D
54301	8.0mm	10	-	£20.42D
54434	8.5mm	10	-	£22.18D
54612	9.0mm	10	-	£26.70D
54843	9.5mm	10	-	£29.54D
54844	10.0mm	10	-	£32.08D
54845	10.5mm	5	-	£20.60D
54846	11.0mm	5	-	£21.56D
54847	11.5mm	5	-	£23.64D
54878	12.0mm	5	-	£25.14D
54879	12.5mm	5	-	£27.60D
54880	13.0mm	5	-	£29.78D

**3** H29MPS

## Metric HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1**

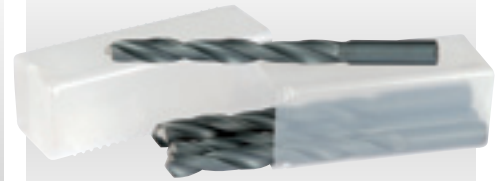
### Specifications

**Expert Quality**, high speed straight shank twist drills.

**Packed one twist drill per hang up packaging.**

**Minimum order five or multiples thereof**

Stock No.	Diameter	Box Qty	Price p/wallet
43473	1.0mm	5	£0.96D
43474	1.5mm	5	£0.96D
43475	2.0mm	5	£0.96D
43476	2.5mm	5	£0.96D
43477	3.0mm	5	£0.98D
43478	3.2mm	5	£1.06D
43479	3.5mm	5	£1.06D
43480	4.0mm	5	£1.08D
43481	4.5mm	5	£1.14D
43482	5.0mm	5	£1.38D
43483	5.5mm	5	£1.66D
43484	6.0mm	5	£1.66D
43485	6.5mm	5	£1.92D
43486	7.0mm	5	£2.56D
43487	8.0mm	5	£2.64D
43488	9.0mm	5	£3.64D
43489	10.0mm	5	£3.92D
22187	10.5mm	-	£4.38D
22191	11.0mm	-	£4.60D
22194	11.5mm	-	£4.74D
22196	12.0mm	-	£5.24D
22197	12.5mm	-	£5.48D
22199	13.0mm	-	£6.02D



**4** H29IB

## Imperial HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1**

### Specifications

**Expert Quality**, high speed straight shank twist drills.

**Five or ten drills per box which is sold loose.**

**Order number of boxes required. (see table)**

Stock No.	Diameter	Drills per box	Box Qty	Price per box
53470	1/64"	10	-	£7.16D
53471	1/32"	10	-	£7.16D
53472	3/64"	10	-	£7.16D
53473	1/16"	10	-	£7.16D
53474	5/64"	10	-	£7.16D
53475	3/32"	10	-	£7.16D
53476	7/64"	10	-	£7.16D
53477	1/8"	10	-	£7.16D
53478	9/64"	10	-	£8.28D
53479	5/32"	10	-	£8.28D
53480	11/64"	10	-	£8.98D
53481	3/16"	10	-	£8.98D
53482	13/64"	10	-	£10.28D
53483	7/32"	10	-	£11.56D
53484	15/64"	10	-	£12.08D
53485	1/4"	10	-	£14.30D

**5** H29PS

## Imperial HSS Twist Drills

**Manufactured to DIN 338 and ISO 235/1**

### Specifications

**Expert Quality**, high speed straight shank twist drills.

**Packed two or one twist drill(s) per hang up packaging.**

**Minimum order five wallets (Stock Nos. 43490-43527) or one wallet (Stock Nos. 43529-43545) or multiples thereof**

Stock No.	Diameter	Drills per wallet	Box Qty	Price each
43490	1/16"	2	5	£1.88D
43491	5/64"	2	5	£1.88D
43492	3/32"	2	5	£1.88D
43493	7/64"	2	5	£1.88D
43494	1/8"	2	5	£1.92D
43499	9/64"	2	5	£2.14D
43501	5/32"	2	5	£2.14D
43508	11/64"	2	5	£2.32D
43521	3/16"	2	5	£2.48D
43523	13/64"	2	5	£2.64D
43525	7/32"	2	5	£3.00D
43526	15/64"	2	5	£3.20D
43527	1/4"	2	5	£3.68D
43529	17/64"	1	5	£2.04D
43530	9/32"	1	5	£2.42D
43532	19/64"	1	5	£2.54D
43534	5/16"	1	5	£2.64D
43536	21/64"	1	5	£2.82D
43538	11/32"	1	5	£3.26D
43539	23/64"	1	5	£3.42D
43541	3/8"	1	5	£3.72D
43543	7/16"	1	5	£5.66D
43545	1/2"	1	5	£6.58D

**PAUL SAYS**

All our twist drills are Expert Quality and thus are manufactured to the highest international standards of DIN338 and ISO235/1. Guaranteed quality where it matters most!



**QUALITY ASSURANCE MAKES THE DIFFERENCE**

**Important Box Qty info:** For your convenience we recommend ordering in box quantity or multiples of box quantity where shown. **You can still order in any quantity** unless specifically stated otherwise.



**1** DS7M  
**7 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1.5, 2.0, 3.0, 4.0, 5.0, 6.0 and 6.5mm.

Stock No.	Box Qty	Price per set
79347	12	£11.80D



**2** DS13M  
**13 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1.5, 2.0, 2.5, 3.0, 3.2, 3.5, 4.0, 4.2, 4.5, 5.0, 5.5, 6.0 and 6.5mm.

Stock No.	Box Qty	Price per set
79348	-	£14.88D



**3** DS19M  
**19 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5 and 10.0mm.

Stock No.	Box Qty	Price per set
79349	-	£32.62D



**4** DS13I  
**13 piece Imperial HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Display packed.  
Contents: 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 11/64, 3/16, 13/64, 7/32, 15/64 and 1/4".

Stock No.	Box Qty	Price per set
79354	-	£19.34D



**TITANIUM COATED**

**5** DS10M  
**10 piece Titanium Nitride Coated Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills coated with titanium nitride for longer life. Display packed.  
Contents: 1.5, 2.0, 3.0, 4.0, 4.5, 5.0, 5.5, 6.0, 8.0 and 10.0mm.

Stock No.	Box Qty	Price per set
79365	-	£25.08D



**TITANIUM COATED**

**6** DS21M  
**21 piece Titanium Nitride Coated Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO 235/1  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills coated with titanium nitride for longer life. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.2, 3.5, 4.0, 4.2, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5 and 10.0mm.

Stock No.	Box Qty	Price per set
79366	-	£54.46D



**7** 19HSS/S  
**19 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO235/1 Specifications  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Supplied in heavy gauge steel case. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5 and 10.0mm.

Stock No.	Box Qty	Price per set
43695	-	£27.90D



**8** 25HSS/S  
**25 piece Metric HSS Twist Drill Set**

Manufactured to DIN 338 and ISO235/1 Specifications  
**Specifications**  
*Expert Quality*, high speed steel straight shank twist drills. Supplied in heavy gauge steel case. Display packed.  
Contents: 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5, 10.0, 10.5, 11.0, 11.5, 12.0, 12.5 and 13.0mm.

Stock No.	Box Qty	Price per set
43696	-	£58.96D





1 1180C

**Drill Grinding Attachment**

Used in conjunction with a standard bench grinder, the attachment gives fast and accurate sharpening of twist drills from 3mm-19mm or 1/8-3/4" diameters. The diecast body has pre-set notches at 41° (countersink), 49°, 59°, 68° and 88° which cover most tip angle requirements. Display carton.

Stock No.	Box Qty	Price each
44351	-	£23.10D



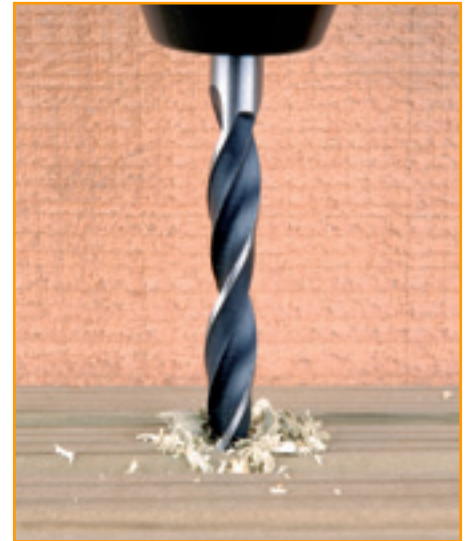
4 WBBP

**Wood Boring Bits**

**Expert Quality**, medium carbon steel hardened and tempered with a blacked finish. For use with hand and power tools. Display packed in wallets.

Order number of wallets or multiples thereof. (see table)

Stock No.	Size	Bit quantity per wallet	Box Qty	Price p/wallet
87974	3mm	2	-	£2.46D
87975	4mm	2	-	£2.66D
87976	5mm	1	-	£1.78D
87978	6mm	1	-	£2.10D
87979	7mm	1	-	£3.06D
87980	8mm	1	-	£3.36D
87981	10mm	1	-	£4.88D



2 DS9COM

**9 piece Combined HSS, Wood and Masonry Drill Set**

Combination set comprising three black finish high speed steel straight shank twist drills, three wood boring bits and three chrome finish masonry drills. Multiples of ten sets only, supplied on clip strip.

Contents:

- 3 HSS drills: 4, 5 and 6mm; 3 wood boring bits: 4, 5 and 6mm; 3 masonry drills: 5, 6 and 8mm

Minimum order ten sets or multiples thereof

Stock No.	Box Qty	Price per set
42593	10	£5.34D

**NEW!**



5 MD13/5B

**5 piece Multi Drill Set**

Suitable for drilling a variety of material including brick, concrete, steel, wood and plastic. Straight shanks with forged flutes. For use with power drills only. Display packed.

Contents: 4, 5, 6, 7 and 8mm

Caution: These drill bits are not to be used with hammer action.

Stock No.	Box Qty	Price per set
05798	-	£12.34D

**multi drill set**



3 DS14/CS

**14 piece HSS Drill and Punch Set**

High speed steel twist drills and punch in plastic case. Multiples of 10 sets only, supplied on clip strip.

Contents: 13 x HSS twist drills: 1.5, 2.0, 2.5, 3.0, 3.2, 3.5, 4.0, 4.5, 4.8, 5.0, 5.5, 6.0 and 6.5mm; centre punch 72mm long

Minimum order ten sets or multiples thereof

Stock No.	Box Qty	Price per set
42587	10	£9.06D



6 TGDSET

**8 piece Tile and Glass Drilling Set**

**Expert Quality**, for use on glass mirrors, floor tiles and quarry tiles. Display packed.

Contents: 3, 4, 5, 6, 7, 8, 9 and 10mm

Must only be used with variable speed power drills

Stock No.	Box Qty	Price per set
48221	-	£17.48D



7 DSBS4

**4 piece Titanium Nitride Coated Drill Saw Set**

**Expert Quality**, high speed steel for use on softwoods, plasterboard and plastic. Can be used as a drill, saw, rotary file, reamer and router. Display packed.

Contents: 3, 4, 6 and 8mm

Stock No.	Box Qty	Price per set
87955	-	£12.92D

**Important Box Qty info:** For your convenience we recommend ordering in box quantity or multiples of box quantity where shown. You can still order in any quantity unless specifically stated otherwise.